

## SEAT

## TORQUE SPECIFICATION

030C4-01

| Part Tightened  | N·m  | kgf·cm | ft·lbf |
|---|------|--------|--------|
| FRONT SEAT  | 39.0 | 398    | 29     |
| Seat back assembly × Seat adjuster                        | 39.0 | 398    | 29     |
| Seat armrest assembly × Seat back assembly                | 19.0 | 194    | 14     |
| REAR No.1 SEAT (60/40 SPLIT AND FALDDING SEAT TYPE)       | 39.0 | 398    | 29     |
| Seat back assembly × Seat adjuster                        | 39.0 | 398    | 29     |
| Seat cushion assembly × Seat adjuster                     | 39.0 | 398    | 29     |
| Seat track × Seat cushion reinforcement                   | 39.0 | 398    | 29     |
| Seat armrest assembly × Seat back assembly                | 19.0 | 194    | 14     |
| REAR No.1 SEAT (CAPTEIN SEAT TYPE)                        | 39.0 | 398    | 29     |
| Seat back assembly × Seat adjuster                        | 39.0 | 398    | 29     |
| Seat cushion assembly × Seat adjuster                     | 39.0 | 398    | 29     |
| Seat cushion spring × Reg                                 | 41.2 | 420    | 31     |
| REAR No.1 SEAT (3 TUMBLE AND DETACHABLE SEAT TYPE)        |      |        |        |
| Seat back assembly × Seat adjuster                        | 39.0 | 398    | 29     |
| Seat cushion assembly × Seat adjuster                     | 39.0 | 398    | 29     |
| Seat cushion spring × Reg                                 | 41.2 | 420    | 31     |
| REAR No.1 SEAT (3 TUMBLE AND DETACHABLE SEAT TYPE) CENTER |      |        |        |
| Seat back assembly RH × Seat adjuster RH                  | 41.0 | 418    | 30     |
| Seat back assembly LH × Seat adjuster LH                  | 55.0 | 560    | 41     |
| Seat cushion assembly RH× Seat adjuster RH                | 41.0 | 418    | 30     |
| Seat cushion assembly LH × Seat adjuster LH               | 55.0 | 560    | 41     |
| Seat cushion spring × Seat adjuster                       | 20.6 | 210    | 15     |
| REAR No.2 SEAT (50/50 SPLIT SEAT TYPE)                    | 39.0 | 398    | 29     |
| Seat back assembly × Seat adjuster                        | 41.2 | 420    | 30     |
| Seat cushion assembly × Seat adjuster                     | 41.2 | 420    | 30     |
| REAR No.2 SEAT (TUMBLE AND DETACHABLE SEAT TYPE)          |      |        |        |
| Seat back assembly × Seat adjuster                        | 39.0 | 398    | 29     |
| Seat cushion assembly × Seat adjuster                     | 39.0 | 398    | 29     |